

# **SOUTH PRODUCTION NOTES**

**July 29, 2015**  
**7-3 Shift Notes**

**BASF EMPLOYEES**  
**247 Last Recordable**  
**181 Last Lost Time**  
**RC Audit!!!!**

**Freight Elevator in 31 is temporarily repaired. Please see instructions before using.**

## **#1 MED / AI 3952 next:**

**Follow clean up sheet. Clean up sheet on GL desk.**

## **#1 RC / AI 3952 next:**

**Begin cleaning for AI 3952 next. Clean up sheet on GL desk.**  
**Exhaust to F1**

## **#2 MED line / Cu 0860:**

**Justin wants to run 6 batches. Started on midnights, 1-ish batch made. Is not running well.**

**Having issues with the door on the new chute being on the wrong side which will not allow us to drum off the current batch. Trying to run the current Pulva without the die plate. Justin is speaking with DL page. If we can get the pulva empty, start up on midnight shift. Ensure that the chillers and pumps are running and functioning properly.**

## **#2 RC/ Cu 0860:**

**Material needs to age for at least 24 hours Justin can advise.**

## **#3 MED line / D-1702:**

**Viron is still down, we do not have control of the caustic. The pump will just stay on for 20 min and then kick out. Also waiting for parts on limit switch on the solution weigh tank. Could be down for a few days waiting on parts.**

## **#3 RC / D-1702:**

**On hold until more material can be made on MED**  
**Exhaust to CTO**

## **#4 RC / D-1145 SNAP**

**Up to temp, start feeding when feed is available.**

### **Exhaust to 4 DC**

#### **#5 RC / Cu 3818:**

Down. Knockers are being installed right now. Ensure that the knockers are correct and restart and feed.

### **Exhaust to 5 DC**

#### **#6 RC & Dryer / D 1756**

Calcliner is out of feed. There is one bag of material that was overfilled (up to the neck), and will need to be sent back to the 2<sup>nd</sup> floor to refeed.

### **Exhaust to Sly Scrubber**

#### **West Pfaudler / D 1145**

National Dryer work has been completed beginning to make a batch on the pfaudler late day shift.

#### **East Pfaudler/ D 1756:**

Freight elevator has been temporarily fixed. Will need to start moving D1702 up for the pfaudler batches. Schirmer will need to get buggies up on Thursday. Schirmer has been contacted will be ready to lift buggies early on Thursday into HC-11.

If using lot 51 bags, water pick-up is .77. If using lot 53 bags (down by elevator and in truck dock), water pick-up is .76. More metals are in the cage.

#### **6 Tank:**

Tank empty

#### **7 Tank:**

Tank empty

#### **National Dryer / D-1145**

Repair complete up and running without issues.

#### **PK Blender:**

More Catapal B to be in this week, possibly by Wednesday. We will need to make batches as we are able to get ahead of the pill machines.

#### **Abbe Blender:**

Tagged out of service until gate is repaired.

#### **Tower 3 / Pd 0930:**

**Running, tower unloaded and loaded with last Pd load, Will need tower bottom dropped after the last load, and tower cleaned out. Current lot has been leveled.**

**Tower 6 / DPT 0101:**

**Tower unloaded and reloaded late on second shift.**

**North Screener /:**

**Down**

**South Screener / DPT 0101:**

**Screening started.**

**#2662 (west) Pill Machine / AI-3915:**

**Machine has been taken to maintenance.**

**#2664 (east) Pill Machine / AI-3915:**

**Gem brought down and is taking machine to maintenance.**

**TK #2 / V 2010:**

**Some of the repacking has been finished. Midnights loaded car 22 at 4 am. Will unload on midnights. And hold for lab results.**

**TK #4 / Cu 2508:**

**UPDATE: Ross mixer gearbox housing broke during mixing, work order submitted but need to know if alternative method for mixing cu 2508. Cars 22-24 and 1-5 have been loaded and unloaded, waiting on replacement decision for Ross mixer. NEED UPDATE FROM MENZ ON REPLACEMENT MIXER STATUS. When running, again, follow the drum remake instructions below: From Lot 222 drums 8, 10, 15, 16, 22, 23, 27 and 29 (all underfired) have been pulled for remixing and dropping to cart for refeeding. Drum 8 was replaced by drum 21, and drum 10 was replaced by drum 14. And, when the kiln started to unload before the mixer went down drums 14, 15 and 16 were remade. So far, lot 222 is completed up to drum 20. The next drum off will be drum 21, then continue up to drum 32 to complete the lot.**

**Harrop Kiln / AI 3920:**

**Out of material.**

**Building 27 Belt Filter / 5020:**

**Strikes began, continue with available manpower. Schirmer lifting up raws late on day shift.**

### **SOUTH END PRODUCTION PRIORITIES:**

- 1) #1 MED/#1RC (#1 until AI-3992 E is finished)
- 2) West Pfaudler/National Dryer/#4RC (Becomes #1 when AI-3992 E is finished)
- 3) East Pfauder/#6RC
- 4) #3 MED/#3RC
- 5) #5 RC
- 6) #2 MED/#2 RC
- 7) Horne Tabletting (work on machine if available)
- 8) #2 Tunnel Kiln
- 9) Reduction Towers
- 10) Reduction Screening